

RENEWAL OF QUALICOAT APPROVALS IN 2025

To renew a coating material approval (P-No.), powder manufacturers must submit expeditiously **two out of the three colours** specified below to a QUALICOAT testing laboratory, from January and <u>not later than</u> <u>31 May 2025</u>.

Class 1 & 1.5		Class 2		Class 3 (old approvals)		Class 3 (light)	
Exposure 2026-2027/28		Exposure 2026/29		Exposure 2026/36		Exposure 2026/36	
> Florida : deadline February 2026		> Florida : deadline February 2026		> Florida : deadline February 2026		> Florida : deadline February 2026	
Evaluation by Florida WG : July 2027/28		Evaluation by Florida WG : July 2027/28/29		Evaluation by Florida WG : July 2029/31/33/36		Evaluation by Florida WG : July 2029/31/33/36	
RAL 8011 Nut brown	3	RAL 5003 Sapphire blue	4	RAL 1013 Oyster white	3	RAL 1001 Beige	3
RAL 8019 Grey brown	3	RAL 5005 Signal blue	4	RAL 8024 Beige brown	4	RAL 1013 Oyster white	3
RAL 9005 Jet black	4	RAL 5017 Traffic blue	5	RAL 8019 Grey brown	4	RAL 1015 Light ivory	3
RAL 9007 Grey aluminium	2	RAL 9007 Grey aluminium	2	RAL 9007 Grey aluminium	4	RAL 9007 Grey aluminium	4
		Family 5/A				Family 1/LIGHT	

If the system has a metallic extension, RAL 9007 needs to be sent in additionally.

Class 3 (medium)		Class 3 (dark)		
Exposure 2026/36		Exposure 2026/36		
> Florida : deadline February	2026	> Florida : deadline February 2026		
Evaluation by Florida WG : July 2029/3	1/33/36	Evaluation by Florida WG : July 2029/31/33/36		
RAL 8012 Red brown	4	RAL 8016 Mahogany brown	4	
RAL 8015 Chestnut brown	4	RAL 8017 Chocolate brown	4	
RAL 8024 Beige brown	4	RAL 8022 Black brown	5	
RAL 9007 Grey aluminium	4	RAL 9007 Grey aluminium	4	
Family 8/MEDIUM		Family 8/Dark		

All ΔE values specified above are final limits after the weathering test (see Appendix A12 of the <u>QUALICOAT Specifications</u>). Colour tolerances before granting or renewing an approval are listed in Appendix A8 of the Specifications.

If the required colours are not part of your standard production, samples need to be produced especially for the tests.

Since every approved system must be continuously exposed in Florida, powder manufacturers with approvals granted during the first two months of the year (basic colours exposed from April 2025) must also submit renewal colours before 31 May 2025.

If a powder manufacturer fails to submit the required colours to the laboratory on time and if no panels are sent to Florida consequently, two of the colours and one metallic colour will be banned in accordance with section 4.2.4 of the QUALICOAT Specifications.

New certificates valid for one year are issued in December of each year based on the Florida test outcomes of the previous exposure year and on the results of the laboratory tests completed during the current year (renewal tests, extension of an approval, retesting of banned colours).

VOLUNTARY WITHDRAWAL OF APPROVALS

If you do not intend to renew an approval, you must inform your national association and the QUALICOAT Secretariat in writing **before 30 November 2024**. At the end of the calendar year, the system will then be transferred to the list of cancelled approvals with the remark "*cancelled upon supplier's request*".

Please contact us if you require any further information or explanation.

In case, any of your coating material approval (P-No) has an extension to powder-on-powder technology, please check the next page.



(applicable only for approvals with P/P extensions)

RENEWAL OF APPROVALS FOR POWDER-ON-POWDER IN 2025

To renew an approval for powder-on-powder (P/P), **powder manufacturers must submit powders (base and top coatings)** for the tests prescribed in § 5.2.1 of the QUALIDECO Specifications to be carried out on the following decorations:

Extension P/P							
Exposure: 2026-2027 (CLASS 1) – 2026-2029 (CLASS 2)							
Florida: deadline February 2026							
Evaluation QUALIDECO Florida WG: July 2027/28/29							
RAL 6009 (base coat)							
RAL 6003 (topcoat)							

for decoration **GREEN OAK**



for decoration WHITE OAK

Please send the above mentioned top and base coatings to a QUALICOAT (QUALIDECO) testing laboratory, from January and **not later than 31 May 2025.**

Please contact us if you require any further information or explanation.